

Work Order ID 112882

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Item ID: D350-561-141 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Single Mirror Installation RH
 Start Date: 2/10/14 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 2/10/14 Req'd Qty: 1.00 ***1*** Customer:
 Reference:

Approvals: Process Plan: ML5 Date: 14-02-10 Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
N/A	Rev N/A								
100	DOCUMENT CONTROL	0.00							
100									
DC	Memo	0.00							
Document Control, Verify USB or P	Photocopy bluefile and create labels per PPP D350-561-141	CHG003							
105	Pick Kit	0.00							
105									
Packaging	Memo	0.00							
Packaging									
110	QC4- 100% Inspect kits for completeness	0.00							
110									
QC	Memo	0.00							
Quality Control									

DAS
31
9-83

14-03-03

ML5 14-02-26

DAS
33
9-83

14-02-25

DAS
31
9-83

14-03-03

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Item ID: D350-561-141

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Single Mirror Installation RH

Start Date: 2/10/14 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 2/10/14 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120	Packaging	0.00							
120									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D350-561-141								
									DAS 6 9-89
130	QC21- Final Inspection - Work Order Release	0.00							
130									
QC	Memo	0.00							
Quality Control									

14-03-04

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Work Order ID: 112882
 Parent Item: D350-561-141
 Parent Item Name: Single Mirror Installation RH

Start Date: 2/10/14
 Start Qty: 1.00

Required Date: 2/10/14
 Required Qty: 1.00

Comments: IPP A 07.07.26 new issue (DSI9379) EC verified by:JLM IPP rev B 10.02.16 per ecn 10-523 EC verified by: DD IPP Rev:C add pick kit DD 10.03.15 verified by:EC IPP
 Rev:D 10.09.14 per IIN revD DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2011-101 Mirror		Manufactured	No			105	Each	50.0000	1	1	DAS 33 9-89		
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
	DAS 31 9-89			FG		2							
				106348		2							
				ST179		48							
				110655		48				110655			
D2012-105 Arm (31.06)		Manufactured	No			105	Each	6.0000	1	1	DAS 33 9-89		
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
	DAS 31 9-89			ST227		6							
				100856		4							
				104253		1				104253			
				89190		1							
D2012-107 Clevis		Manufactured	No			105	Each	72.0000	1	1	DAS 33 9-89		
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
	DAS 31 9-89			ST003		45							
				89927		45							
				WA004		27							
				107925		11				107925			
				108710		16							
D2012-111 Bracket		Manufactured	No			105	Each	13.0000	1	1	DAS 33 9-89		
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
	DAS 31 9-89			ST003		13							
				101080		3							
				104387		5							
				97282		5				97282			

14-02-25

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Parent Item: D350-561-141

Parent Item Name: Single Mirror Installation RH

Start Date: 2/10/14

Required Date: 2/10/14

Start Qty: 1.00

Required Qty: 1.00

D2012-115
Bracket, Clevis

Manufactured No

105 Each 20.0000

1

1

DAS
33
9-89

9

DAS
31
9-89

Location

Loc Qty

Loc Code

ST003

20

101772

7

105099

13

101772

15

D2022-101
Spacer

Manufactured No

105 Each 212.0000

2

2

DAS
33
9-89

DAS
31
9-89

Location

Loc Qty

Loc Code

ST004

212

103016

50

106235

24

107903

80

92861

4

98450

54

98450

9

D3629-1
Bracket

Manufactured No

105 Each 12.0000

1

1

DAS
33
9-89

DAS
31
9-89

Location

Loc Qty

Loc Code

ST059

12

104258

9

94588

3

104258

9

D3635-1
Gasket

Manufactured No

105 Each 36.0000

1

1

DAS
33
9-89

DAS
31
9-89

Location

Loc Qty

Loc Code

ST060

36

94552

36

94552

15

D3646-1
Arm

Manufactured No

105 Each 5.0000

1

1

DAS
33
9-89

14-02-25

DAS
31
9-89

Location

Loc Qty

Loc Code

ST227

5

101105

1

103689

3

92872

1

103689

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Parent Item: D350-561-141

Parent Item Name: Single Mirror Installation RH

Start Date: 2/10/14

Required Date: 2/10/14

Start Qty: 1.00

Required Qty: 1.00

D3646-3

Arm

DAS
31
9-89

Manufactured No

105 Each 2.0000

1

1

B104633

Location

Loc Qty

Loc Code

ST227

2

99383

2

D4070-041

Clamp

DAS
31
9-89

Manufactured No

105 Each 24.0000

2

2

DAS
33
9-89

Location

Loc Qty

Loc Code

ST457

24

102950

24

102950

AN3-5A

Bolt

DAS
31
9-89

Purchased No

105 Each 1,255.0000

6

6

DAS
33
9-89

Location

Loc Qty

Loc Code

GA

97

117423

97

ST511

988

m126559

988

ST512

170

124561

170

126559

AN3-6A

Bolt

DAS
31
9-89

Purchased No

105 Each 231.0000

1

1

DAS
33
9-89

Location

Loc Qty

Loc Code

ST511

231

M127044

231

127044

AN4-5A

BOLT

DAS
31
9-89

Purchased No

105 Each 448.0000

3

3

DAS
33
9-89

Location

Loc Qty

Loc Code

ST355

448

120562

348

m127817

100

120562

14-02-3

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Work Order ID: 112882

Parent Item: D350-561-141

Parent Item Name: Single Mirror Installation RH

Start Date: 2/10/14

Required Date: 2/10/14

Start Qty: 1.00

Required Qty: 1.00

AN410A Bolt	Purchased	No	105	Each	107.0000	<u>1</u>	1	DAS 33 9-89
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DAS
31
9-89

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST355	107	
M127070	32	
M127815	75	

127070

NAS1149D0363J Washer	Purchased	No	105	Each	2,567.0000	<u>8</u>	8	DAS 33 9-89
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DAS
31
9-89

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
GA	23	
124392	23	
ST510a	2544	
m126319	1352	
m127813	1192	

126319

NAS1149D0463J WASHER	Purchased	No	105	Each	5,978.0000	<u>8</u>	8	DAS 33 9-89
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DAS
31
9-89

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST294	1578	
M127693	1578	
ST510a	4400	
M127813	1400	
M127904	3000	

127693

MS21042L3 Nut	Purchased	No	105	Each	4,419.0000	<u>4</u>	4	DAS 33 9-89
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DAS
31
9-89

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST314	464	
M127304	423	
M127831	41	
ST506	955	
123900	955	
ST509	3000	
M127410	3000	

127410

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Parent Item Name: Single Mirror Installation RH

Start Date: 2/10/14

Required Date: 2/10/14

Start Qty: 1.00

Required Qty: 1.00

MS21042L4
Locknut

Purchased

No

105

Each

3,725.0000

4

4

DAS
33
9-89

14-02-25

DAS
31
9-89

Location

Loc Qty

Loc Code

GA

48

m126333

48

ST509

3666

m127255

1666

m127813

2000

ST518

11

m127376

11

127255

D.
6
9-89

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